

The 2024 APICS CLTD Learning System has been updated with minor changes. This document lists the highlights of these changes. It does not cover specific sentence changes or typos.

APICS CLTD 2023 Content	APICS CLTD 2024 Content
Book Breakdown	Same as 2023.
Module and Section Breakdown	Same as 2023.
Menu Structure	Same as 2023.
Content	Dictionary References Updated to Reflect the APICS Dictionary 17th Ed.  SCOR-P References Updated to Reflect those in SCOR-DS  User Feedback and Additional Updates Noted Below
Quizzes	Same as 2023 except for changes noted below.
Videos	Same as 2023.
Slides	<ul> <li>Same as 2023 except for changes noted below.</li> <li>Updated copyright to 2024.</li> </ul>

#### Where is the content?

The following outline identifies the content within the new 2024 Learning System in the right column. The location of the 2023 learning system is listed on the left. Moves and changes are indicated in the 2024 column.

APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
EXAM CONTENT MANUAL	
MODULE 1: LOGISTICS OVERVIEW AND STRATEGY	
Section A: Logistics Fundamentals	
Topic 1: Logistics History, Definitions, and Scope	
Topic 2: Total Cost Concept and Tradeoffs	
Topic 3: Principles, Components, and Drivers of Logistics	
Section B: The Role, Value, and Cost of Logistics	
Topic 1: Supply Chain Management and the Role of Logistics	Updated/Edited text that once referred to force majeure



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
	Updated test item cltd1223
Topic 2: The Value of Logistics Management	
Topic 3: Logistics Costing	Updated test item 1420
Section C: Logistics Strategy within the Supply Chain	
Topic 1: Goals and Objectives	
Topic 2: Value Propositions and Cost and Service Optimization	
Topic 3: Contracting and Budgeting	
Topic 4: Segmentation	
Topic 5: Product Life Cycles	
Section D: Logistics Framework	
Topic 1: Organizational Design and Supply Chain Synchronization	
Topic 2: Logistics Relationships	
Topic 3: Strategic Risk Management	
Topic 4: Talent Acquisition and Management	
Section E: Strategic Performance Management	
Topic 1: Performance Management	
Topic 2: Key Performance Indicators (KPIs)	
Topic 3: SCOR Model	
Topic 4: Financial Performance Metrics and Benchmarking	Updated Slide 111
Section F: Reengineering and Continuous Improvement	
Topic 1: Reengineering	
Topic 2: Continuous Improvement	
MODULE 2: LOGISTICS NETWORK DESIGN	
Section A: Facilities Planning and Network Design	
Topic 1: Designing or Redesigning a Logistics Network	
Topic 2: Methods for Entering Global Markets	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Topic 3: Transportation Requirements and Network Size	
Topic 4: Facility Location Decisions and Determining Appropriate Facility Type	Updated test item 1207
Topic 5: Modeling Approaches	
Topic 6: Network Design Performance Validation	
Section B: Risk Management	
Topic 1: Logistics Risks and The Risk Management Process	
Topic 2: International Security Measures	
Topic 3: Business Continuity Planning	
Topic 4: Insurance	
MODULE 3: SUSTAINABILITY AND REVERSE LOGISTICS	
Section A: Sustainability	
Topic 1: Logistics Social Responsibility Considerations	
Topic 2: Sustainability in the Supply Chain	
Section B: Reverse Logistics	
Topic 1: Reverse Logistics and Handling Returns	Updated test item 1050
Topic 2: Reverse Logistics Activities	
Topic 3: Closed-Loop Supply Chains and Optimizing Reverse Logistics	
MODULE 4: CAPACITY PLANNING AND DEMAND MANAGEMENT	
Section A: Forecasting	
Topic 1: Forecasting Process and Methods	Added space between letters and equal signs on p 4-23
Topic 2: Interpreting Forecasts	
Topic 3: Logistics Demand Forecasting	
Section B: Demand Management and Logistics Capacity	
Topic 1: Introduction to and Components of Demand Management	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Topic 2: Demand Management Process	
Topic 3: Logistics Demand Shaping	
Topic 4: Transportation and Capacity Planning	
Section C: Translating Demand into Capacity Planning	
Topic 1: Sales and Operations Planning	Updated test item 1357
Topic 2: Related Planning Tools	
Section D: Distribution Requirements Planning (DRP)	
Topic 1: DRP Basics and Inventory Planning	
Topic 2: Logistics Resource Requirements Planning and Logistics Capacity Planning	
Topic 3: DRP Process, Logic, and Ordering Policies	Updated Net Requirements Formula in text
	Updated Net Requirements Formula in slide 4-50
Section E: Master Scheduling and Material Requirements Planning	
Topic 1: Enterprise Resources Planning	
Topic 2: Master Scheduling	
Topic 3: Material Requirements Planning	
Section F: Sourcing and Procurement	
Topic 1: Purchasing Strategy	
Topic 2: Procurement Process	Updated language around the 3-way match of PO, invoice, and packing slip
	Updated test item 1393
Topic 3: Contracts and Supplier Performance Management	Updated test item 1402
MODULE 5: ORDER MANAGEMENT	
Section A: Customer Relationship Management	
Topic 1: What Is CRM?	Updated Graphic in Exhibit 5-3 on p 5-11, and slide 6
Topic 2: Implementing the CRM Process	
Topic 3: Customer Segmentation	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Topic 4: Customer Management	
Section B: Order Management Process	
Topic 1: Inbound Order Management	
Topic 2: Intracompany Orders and Transfer Orders	
Topic 3: Outbound Order Management	
Topic 4: Order Channels and Order Fulfillment Channels	
MODULE 6: INVENTORY MANAGEMENT	
Section A: Inventory Management in Logistics	
Topic 1: Role of Inventory	Updated test item 1500
Topic 2: Functions of Inventory	
Topic 3: Inventory Costs	Updated test item 1516
Section B: Inventory Control, Strategy, and Policy	
Topic 1: Determining When and How Much to Order	
Topic 2: Managing Exceptions, Anomalies, Constraints, and Conditions of Uncertainty	
Topic 3: ABC Analysis of Inventory	
Topic 4: Transaction Management, Inventory Review, and Inventory Auditing	
Topic 5: Inventory Performance Metrics	
MODULE 7: WAREHOUSE MANAGEMENT	
Section A: Warehouse Strategy and Tactics	
Topic 1: Warehouse Strategy	
Topic 2: Warehouse Ownership Types	
Topic 3: Functions of Warehouses	
Topic 4: Specialized Warehouse Services	
Topic 5: Warehouse Documentation	
Topic 6: Warehouse Performance Management	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Section B: Warehouse Processes	
Topic 1: Receiving	
Topic 2: Storage	
Topic 3: Picking	
Topic 4: Sorting/Packing and Value-Added Services	
Topic 5: Replenishment	
Topic 6: Dispatch	
Section C: Warehouse Layout	
Topic 1: Warehouse Design Principles and Process	
Topic 2: Facility Size	
Topic 3: Types of Layouts	
Topic 4: Optimizing Throughput, Space, and Capacity	
Section D: Materials Handling and Warehouse Automation	
Topic 1: Materials Handling and Conveyors	
Topic 2: Picking Systems	
Topic 3: Handling Systems	
Topic 4: Storage Systems	
Topic 5: Slotting Strategy	
Topic 6: Health, Safety, and Security	
Topic 7: Warehouse Systems and Automation	
Section E: Packaging	
Topic 1: Product and Packaging Fundamentals	Updated test item 1664
Topic 2: Unitization and Unit Loads	
MODULE 8: TRANSPORTATION	
Section A: Transportation Fundamentals	
Topic 1: Transportation and Transportation Cost Structure	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Topic 2: Transportation Capabilities and Intermediaries	Updated test item 1686
Topic 3: Carrier Types	
Topic 4: Modes of Transportation and Selection Considerations	Updated slide 24
	Updated test item 1134
Section B: Road Transportation	
Topic 1: Road Infrastructure	
Topic 2: Road Vehicle and Trailer Types	
Topic 3: Road Freight Classifications	
Topic 4: Road Structure and Operating/Service Characteristics	
Topic 5: Road Issues and Challenges	Updated test item 1726
Section C: Rail Transportation	
Topic 1: Rail History and Infrastructure	
Topic 2: Types of Carriers and Railcars	
Topic 3: Rail Market Structure and Operating/Service Characteristics	
Topic 4: Rail Issues and Challenges	
Section D: Air Transport	
Topic 1: Air Infrastructure and Types of Air Carriers and Containers	
Topic 2: Air Market Structure and Sales Strategy	Updated test item 1749
Topic 3: Air Operating/Service Characteristics	
Topic 4: Air Issues and Challenges	
Section E: Ocean and Inland Waterway Transportation	
Topic 1: Water Transport Infrastructure and Classifications	
Topic 2: Water Vessel Types	
Topic 3: Water Market Structure and Operating/Service Characteristics	
Topic 4: Water Issues and Challenges	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Section F: Intermodal and Other Transportation Modes	
Topic 1: Intermodal and Multimodal Transportation	
Topic 2: Parcel, Courier, and Express Services	Updated test item 1786
Topic 3: Pipeline Transportation	
Section G: Transportation Management	
Topic 1: Transportation Network Design and Mode Selection	
Topic 2: Carrier Negotiations and Selection	
Topic 3: Fleet Management and Optimization	
Topic 4: Rate Structures	
Section H: Transportation Administration	
Topic 1: Transportation Documentation	
Topic 2: Tracking, Expediting, Tracing, Consolidating, and Related Metrics	
Topic 3: Routing, Transportation Costs, and Freight Settlement	
MODULE 9: GLOBAL LOGISTICS CONSIDERATIONS	
Section A: Infrastructure and Systems	
Topic 1: Macroenvironmental Factors Influencing International Logistics	
Topic 2: International Infrastructure	
Topic 3: Global Logistics Performance Management	
Section B: Regulations	
Topic 1: International Trade	
Topic 2: International Transportation Regulations	
Topic 3: Transportation Safety and Import/Export Regulations	
Section C: Customs Clearing and Documentation	
Topic 1: Import/Export Process and Invoices	Updated slide 33
Topic 2: Import Documentation	



APICS CLTD 2023 Learning System Content	APICS CLTD 2024 Learning System Content
Topic 3: Export Documentation	Updated test item 1922
Topic 4: International Transportation Documents	
Topic 5: Customs Clearance	Updated test item 1915
Section D: Finance and Payment Options / Currency and Tax Considerations	
Topic 1: Terms of Sale and Methods of Payment	Updated language around Incoterms 2020 Updated slide 47
Topic 2: Currency and Tax Considerations	Oparios since 41